



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

RBE1X56-131-404
Job Sheet 171631



Part No: RBE1X56-131-404

Job Qty: 4 ea

Part Name: Socket Wrench



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/6/18

Job Tracking No:

Due Date: 2/9/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG RBE1X56-131-404 REV:B IPP REV A 18.01.18 NEW ISSUE RQ VERIFIED BY DD IPP Rev B 18.02.06
Rev B DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		2/8/18	0.00	0.00	Start Up Machining-3		
120	CNC Lathe	4 pcs		2/9/18	0.00	2.00	MORI SL2500Y		
130	QC	4 pcs		2/9/18	0.00	0.00	QC2 Machining-4		
140	QC	4 pcs		2/9/18	0.00	0.00	QC8 Machining-4		
200	Packaging	4 pcs		2/9/18	0.00	0.00	Packaging3-1		
210	QC21-SA	4 Ea		2/9/18	0.00	0.00	QC21		

Part Op 120 - 1-Machine as per DWG. FB764 FOLIO REV: _____ DWG REV: _____ 2-Deburr 3-Engrave T/N

Descriptions: And / or S/N number as required Using Marktronic engraver as per DWG. 4-Broach as per DWG.

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M17-4-H900-R2.500	17-4 SS Round Bar (H900 Condition)	.4800 ft (.12 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M17-4-H900-R2.500	0	0	0

D6104-001

Part Specifications

Specifications could not be found.

Plex 2/6/18 10:41 AM Dart.lajeunesse.marie

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Water Jet ☐ Engineering ☐ Ma _____ Quality ☐ Thermof _____ Other ☐ Lai _____																																																	
Date : _____		Step #: _____		QT _____																																																	
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com																																																					
DART AEROSPACE S041194																																																					
Socket Wrench																																																					
PART NO: RBE1X56-131-404 Original Serial #: S041194 Revision: Operation: Start up Operation 02/12/18 Change No: Job No: 171631																																																					
042) Approval Deleted By _____ / Supervisor Verification _____ Coordinator Approval _____ ed Wrong Dimensions der tolerance rrect /Missing ed equence																																																					
Root Cause <table style="width:100%; font-size: x-small;"> <tr> <td style="width:15%;">Environment ☐</td> <td style="width:15%;">No Re-verification ☐</td> <td style="width:15%;">Pressure/Forced ☐</td> <td style="width:15%;">Temperature ☐</td> </tr> <tr> <td>Design ☐</td> <td>Operator ☐</td> <td>Bending ☐</td> <td>Set-up ☐</td> </tr> <tr> <td>Doc/Data ☐</td> <td>Offset/Setup ☐</td> <td>Centre Not Concentric ☐</td> <td>BOM/Route ☐</td> </tr> <tr> <td>Equip/Tooling ☐</td> <td>Supplier ☐</td> <td>Cracks ☐</td> <td>Broken/Dam ☐</td> </tr> <tr> <td>Handling/Pre ☐</td> <td>Training ☐</td> <td>Crimp/Kink/Ripple/Wave ☐</td> <td>Inspection In ☐</td> </tr> <tr> <td>Material ☐</td> <td>Use for Testing ☐</td> <td>Cuffs ☐</td> <td>Contaminati ☐</td> </tr> <tr> <td>Internal Transport ☐</td> <td>Poor Information ☐</td> <td>Crushing ☐</td> <td>Countersink ☐</td> </tr> <tr> <td>Tribal Knowledge ☐</td> <td>Rushing ☐</td> <td>Heat Treat ☐</td> <td>Cut Too Shor ☐</td> </tr> <tr> <td>LOA ☐</td> <td>Product Improvement ☐</td> <td>Wave/Twist in Tube ☐</td> <td>Instructions I ☐</td> </tr> <tr> <td>Substation ☐</td> <td>Process Improvement ☐</td> <td>Marks/Chatter ☐</td> <td>Drill Holes ☐</td> </tr> <tr> <td>Past Expiry Date ☐</td> <td>Manufacturing Process ☐</td> <td colspan="2"></td> </tr> <tr> <td>Misidentified ☐</td> <td>Past Due ☐</td> <td colspan="2">OTHER : _____</td> </tr> </table>						Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature ☐	Design ☐	Operator ☐	Bending ☐	Set-up ☐	Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Dam ☐	Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection In ☐	Material ☐	Use for Testing ☐	Cuffs ☐	Contaminati ☐	Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Shor ☐	LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions I ☐	Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Past Expiry Date ☐	Manufacturing Process ☐			Misidentified ☐	Past Due ☐	OTHER : _____	
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